CAPAROL

Capacryl PU-Satin, PU-Gloss

High-grade, scratch resistant and shock-proof polyurethaneacrylic enamels for exterior and interior use.

Field of Application	High-grade intermediate and finishing coats on primed, dimensionally stable wood component parts, primed metals and unplastizised/rigid PVC, in the exteriors and interiors. Do not use white tints on heating systems to avoid yellowing (apply Capacryl Heizkörperlack).			
Material Properties	 Low odour. Elegant and easy applica Non-blocking. High scratch resistance a Diffusion-capable. Resistant to normal hous Wet scrub resistance class 	ation. and shock strength. sehold cleaners. ss to DIN EN 13 300: Class 1 sistant according to DIN 53778). according to DIN EN 71-3.	aun).	
Material Base / Vehicle	Polyurethane-acrylic dispers	sion/emulsion		
Packaging/Package Size		Capacryl PU-Satin	Capacryl PU-Gloss	
	Standard Colours:	375 ml, 750 ml, 2,5 Ltr.,10 Lt	r. 375 ml, 750 ml, 2,5 Ltr.	
	ColorExpress:	350 ml*, 700 ml, 2,4 Ltr., 9,6	Ltr.* 350 ml*, 700 ml*, 2,4 Ltr.	
	*not for Base Y and R			
Colours	collection and in many color If necessary, apply a transport dark tinted Capacryl PU-Sat When applying colours with priming coat using the matc Priming System colours are Capacryl PU-Satin/PU-Glos	arent sealing coat of Capadur Parke tin coatings in the interiors, to avoid low opacity, like Red, Orange or Yel hing colour shade of our Priming Sy available via the ColorExpress tintir s, Capacryl Haftprimer and Capacry	tt- und SiegelLack on intensively or a slight abrasion of pigments. low, it is advisable to apply one stem. ing technique for the following produc	









Gloss Level	 Capacryl PU-C Glossy. Capacryl PU-S Silk-matt/semi-g 	Satin:	leen)				
Storage	Keep in a cool, but frost-free place. Shelf life: 24 months in the original, tightly closed container.						
Technical Data	Density: Approx. 1.3 g/cm ³						
Suitability according to Technical Information No. 606 Definition of Application Areas	Interior 1 + (-) inapplicable / (Interior 2 + (O) of limited	Interior + suitability		Exterior 1 + table	Exterior 2 +	
	Application	ı					
Suitable Substrates	 Primed, dimensionally stable wood component parts, primed metals and unplastizised/rigid PVC. The substrate must be clean, sound/stable, dry and free from substances that may prevent good adhesion. Maximum permissible moisture/humidity content in dimensionally stable wood: 13%. Capacryl PU-Gloss/PU-Satin can be applied by brush, roller or spraying equipment. Stir well before use and dilute, if necessary, with max. 5 - 15 % of tap (potable) water for intermediate coat. For brush application use Orelmix brushes. Manual application on large surfaces: Apply with a textured, short pile polyamide (nylon) roller and treat immediately with a fine-porous foam roller or Orelmix brush. For a fast application and an even surface treatment the tool sizes should be adjusted to the surface area. Guidelines for Spray Application: 						
		Ø Nozzle		Spray G	un Pressure	Air Pressure	Dilution
	Airless	0.08 - 0.01	1 inch	200 bar		-	max. 5 %
	Airmix/Aircoat	0.011 – 0.0	13 inch	120 bar		2-3 bar	max. 5 %
	Low Pressure	1.8 – 2.2 m	m	-		approx. 0.5 bar	max. 15 %
	High Pressure	2.0 – 2.5 m	m	-		2 – 3 bar	max. 15 %

Surface Coating System

Substrate	Use	Substrate Preparation	Impregnation	Priming Coat	Intermediate Coat	Finishing Coat
Wood, derived timber products	interior	sanding / cleaning	_	Capacryl Holz- IsoGrund ¹⁾		Capacryl PU-Gloss/ PU-Satin ³⁾
Wood, stable n dimensions	exterior	BFS Data Sheet No. 18	Capacryl Holzschutz-Grund	Capacryl Holz- IsoGrund ¹⁾		
ron, steel	interior	derusting / cleaning	_	Capalac AllGrund	-	
	exterior	derusting / cleaning	_	2 x Capalac AllGrund	Dapaciyi PLI-Vorlack ²	
Zinc galvanised substra- es)	interior /exterior	BFS Data Sheet No. 5	_	Capacryl Haftprimer		
Aluminium / copper	interior /exterior	BFS Data Sheet No. 6	_	Capacryl Haftprimer		
Rigid PVC	interior /exterior	BFS Data Sheet No. 22	_	Capacryl Haftprimer		
Sound existing paint coatings	interior /exterior	sanding / treat with alkali (lixiviating)	Prepare and prime defects according to the substrate	Capacryl Haftprimer		
* Apply two intermediate coats on dimensionally stable wood component parts according to BFS Data Sheet No. 18. Always apply Capacryl Holz-IsoGrund on wood containing water-soluble, discolouring substances (2 x on knots). The intermediate coat should match the finishing coat in shade. Via ColorExpress an optimised shade is automatically mixed for red, yellow or orange tints with poor covering power to achieve a higher opacity of the finishing coat. This may cause a slightly different shade. Tints with poor opacity (e.g. yellow/red/orange pigmented) may require an additional coat. <u>Note:</u> Adhesion must be tested in advance for powder coatings, coil coatings and other critical substrates by a trial application.						
		Approx. 100 – 120 m Consumption is a gui consumption is best	ide value and may va	ary, depending on su coating (test area) c	bstrate requirements n site.	s. The exact

Application Conditions Lower Temperature Limit for Application and Drying:

Min. 8 °C for product, substrate and ambient air. Relative humidity must not exceed 70 %.

Drying/Drying Time

 At 20 °C and 65% relative humidity
 dust dry
 recoatable (by brush)
 completely dry

 after hours
 1–2
 10–12
 48

Lower temperatures and higher humidity extend the drying time.

Tool Cleaning

Immediately after use with water.

	Advice
Special Risks (Hazard Note) / Safety Advice (Status as at Date of Publication)	If medical advice is needed, have product container or label at hand. Keep out of reach of children. Further information: See Material Safety Data Sheet (MSDS).
T donodiony	Contains 1,2-benzisothiazol-3(2H)-one, mixture of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1). May produce an allergic reaction.
Disposal	Materials and all related packaging must be disposed of in a safe way in accordance with the full requirements of the local authorities. Particular attention should be made to removing wastage from site in compliance with standard construction site procedures. In Germany: Only completely emptied containers should be given for recycling. Dispose containers with residues of liquid product via waste collection point accepting old paints and enamels. Dispose dried/hardened product residues as construction site/demolition/municipal or domestic waste.
EU limit value for the VOC content	of this product (category A/d): max. 130 g/l (2010). This product contains max. 130 g/l VOC.
Product Code Paints and Enamels	M-LW01
Substances of Content - Declaration	Polyacrylic resin, polyurethane / polyacrylic resin, titanium dioxide, silicates, water, glycols, glycol ethers, ester alcohol, additives, preservatives.
Customer Service Centre	Tel.: +49 6154 71-71710 Fax: +49 6154 71-71711 e-mail: kundenservicecenter@caparol.de
	International Distribution: Please see www.caparol.com

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All suggestions and application instructions herein are based on our latest technical experience. Due to the wide variety of individual project conditions, we cannot be held responsible for their content. These instructions do not release the purchaser/ applicator from his responsibility to determine the suitability of the product in consideration of the project characteristics. These instructions are to be considered void when a new edition is released. Our general conditions of sale and delivery in their latest edition apply. This document is a translation of our German Technical Information No.052 · Capacryl PU-Satin, PU-Gloss · Issued: February 2019